

NOMINAL 340 MW

**TECHNICAL INFORMATION GE FRAME 7EA
SIMPLE CYCLE POWER PLANT**

FOR

**CORPOELEC
(VENEZUELA)**



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J Turbines

Company Overview



 J Turbines is a global marketer of equipment for the power industry. Through its affiliated partnerships, J Turbines can be a single source from which to purchase equipment, have it removed, retrofitted and reinstalled and support it with electrical services including the design and installation of substations and circuit breakers.

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Featured Opportunity



J Turbines is currently offering (2) RB211 Gas Turbines for oil and natural gas applications. Rolls-Royce turbines are well known in the industry for reliable, proven power. [Find out more >](#)

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• Contact • Equipment List • Home

J Turbines 

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J Turbines is an integrated Power Generation service provider that delivers prompt, safe and reliable solutions to our clients across the globe and close to home. J Turbines provides multiple professional services, parts and equipment to the oil and gas, mining, industrial and utility industries on a global basis.

Our Background

J Turbines is committed to the energy industry. Energy is what we know and we are passionate about what we do. J Turbines Services is a group of experts whose experiences in the global arena meet and exceeds our clients' expectations. J Turbines contributes to our clients' profitability by providing cost effective services while maintaining the highest standards in quality and assurance.

Additionally, J Turbines offers Start-up and Commissioning and Construction and Installation Services, CMMS Implementation and integration with our professional services for all aspects of energy project development and execution.

Our knowledge and experiences allow us to quickly understand your needs, provide innovative solutions and react immediately to solve a problem from start-up through construction and in-turn, long term operations and maintenance.

Our History

J Turbines was established in 2004 by John Johnson and Johnny Fjord. John Johnson has worked in the energy and power generation industry for 20 years. John was a founder of Equisales, one of the largest GE transformer sales and installation companies in the world. John has vast experience building substations around the world. Johnny Fjord has worked in the power generation industry for 15 years and has built power plants in many countries for both power generation and oil and gas applications.

J Turbines completed construction of its current office in 2006. And an additional construction project is under way on a new office and shop complex on the south side of Houston. The new building will ultimately include 25,000-square-foot of shop space and a 6,000-square-foot corporate office and training center.

Equipment Services

J Turbines is a global provider of parts and equipment for power plants and the power generation industry and oil and gas industry. J Turbines supplies parts for Solar, GE, Rolls Royce, Westinghouse, Siemens and Pratt & Whitney engine lines.

J Turbines knows the energy business so we understand that when you need a part, you need it now, and we deliver, twenty-four hours a day, seven days a week.

Because we deal directly with manufacturers of spare parts, our prices are competitive and our supply line is secure. Contact us for fast quotes and fast delivery. We also offer refurbished parts that perform like new but at a substantial discount.

Operations & Maintenance

From routine maintenance work on equipment to complete plant operations, J Turbines' operations and maintenance services are designed to offer specific services to each of our customers. The combination of hands-on technical knowledge and proven processes, along with expertise and experience, adds value to each of our projects.

J Turbines works and backs our customers' projects with the equivalent corporate dedication we employ in our own company. We address your business endeavor as if it represented our own and hold fast to the concept of performance-based compensation. We pledge to supply the technical, managerial, and administrative services demanded in the most economic manner conceivable to maximize profitability, guarantee the maximum safety standards and outperform environmental requisites.

Professional Services

J Turbines' Professional Services Group offers technical specialists and project management personnel to our power generation and oil and gas industry customers. Staffing is available for each phase of a project, including development, engineering, construction, commissioning and ongoing operations and maintenance. Whether the project is long-term or short-term, every employee and consultant is carefully screened and selected to guarantee the highest-quality staff is ready at all stages. Our network of prepared personnel has worked for many of the industry's most respected companies and is located throughout the world. Our talent, experience and resources are unequalled in the power generation and oil and gas industries.

Field Services

J Turbines' Field Services Division prides itself on supplying superior workmanship that is prompt and cost-efficient. Whether it is turnkey project implementation or seamlessly adding on to your team, we deliver timesaving productivity through proactive planning, project management, quality assurance and great attention to safety.

From pre-outage planning and project execution to post-outage reporting, we attain optimum use of limited downtime and properly maintain equipment for effective plant operation.

Fabrication Services

J Turbines' Fabrication Services accomplish projects for industrial clients around the world. J Turbines manufactures, retrofits, installs and tests a variety of steel products utilized in construction, operation and maintenance for industrial clients in manufacturing, food processing, fuel refining, material handling, water treatment, and chemical/petroleum refining processes.

EPC Services

J Turbines' professional team of EPC specialists provide customers more than 100 years of domestic and international experience. J Turbines offers turnkey engineering, design, procurement, construction management and start-up, commissioning and testing for aero-derivative and frame units. All projects are supervised by J Turbines personnel. Subcontractors are mostly employed from resources local to the project area. If contractors are not available, J Turbines locates the mandatory certified expertise. When subcontractors are employed for local engineering or start-up, clients are guaranteed that our partners fulfill the rigorous demands for quality, service and safety.

340 MW POWER PLANT

PROPOSAL

Introduction

J Turbines proposes to supply gas turbine-based simple cycle power plant equipment nominally rated at 340 MW that consists of four (4) GE Frame 7EA ("7EA") gas turbines with test hours only. Industrial gas turbines are not normally tested prior to installation. These units are completely operational and ready to be disassembled and transported to Venezuela. The following pages describe the complete scope of supply provided by J Turbines. As an option, J Turbines is capable of performing the turnkey EPC of this power plant.

Scope of Supply

The following is a complete description of the Frame 7EA gas turbine units which J Turbines is quoting:

GE Frame 7EA Gas Turbine

Gas fueled General Electric (PG7121) 7EA Dry Low NO_x (DLNI) gas turbine rated at 84.4 MW ISO / 60 Hz (59° F/15° C, sea level, 60% RH).

Brush-Generator

Air cooled Brush BDAX 8.365 ER generator with an EX2000 brushless excitation system that is rated at 101.8 MVA@0.85 PF, 13.8 kV, 3600 rpm, 60 Hz, 3 phases. The generator is a synchronous two-pole cylindrical rotor machine.

- **Generator Air Filter**

Donaldson self cleaning, single stage, pulse clean filter system.

- **Generator-Control-System**

The Generator Control System includes a Beckwith, Automatic Voltage Regulator (AVR), Digital Generator Protection (DGP) and Nexus 1250 metering module. The system is located in the PEECC and interfaces directly with the turbine control system. Other components included in the generator control system include the GE Multilin transformer protection relay, the EX2000 Excitation System and the lock out relays

- **Generator Auxiliary Compartment**

Contains the GE 15 kV vacuum circuit breaker. The 15 kV class, vacuum, metal clad switchgear is installed in a NEMA 3R enclosure. Circuit breaker charging and trip/close mechanisms operate from a 125 VDC battery supplied system.

- **Generator Lineside and Neutral Grounding Equipment**

The generator lineside equipment for the gas turbine generators is contained within the 15 kV switchgear that connects the generators to the generation bus. The neutral grounding equipment for the gas turbine generators, consisting of a typical transformer/resistor combination, is contained on the GTG skid within the generator package. The lineside and neutral grounding equipment is comprised of connections, surge arresters, surge capacitors, CTs, PTs and grounding transformers and resistors.

Accessory Module

Skid containing the 800 hp electric starting motor, auxiliary gearbox, torque converter and the following equipment for the lube oil system: integrated tank, filter, tube and shell heat exchanger, AC and DC pumps.

Exhaust Frame Blowers

Two air blowers provide cooling air to the rear frame of the gas turbine.

Turbine Inlet Filter

Donaldson air inlet filter system for the turbine provides clean filtered air for combustion use. The unit includes the louvered inlet, inlet heating, synthetic canister filter elements, pulse cleaning system, turbine inlet silencer, ductwork, ladders/platforms and support steel.

- **Fogging System**

A MEE Industries fogging system consisting of one pump skid, one sub-micron water filter and six high pressure pumps provides a cooling effect to the turbine inlet air by injecting demineralized water under high pressure directly into the inlet air stream. By lowering the temperature of the inlet air, the power output and the efficiency of the turbine is increased.

The skid with a design flow rate of 37.6 gpm contains six high pressure Cat Pump pumps. Five 10 hp pumps are rated for 7 gpm each and one 5 hp pump is rated for 3.5 gpm each for a total water pumping capacity of 38.5 gpm.

- **Air Processing Unit**

Air processing unit provides pressurized air for pulse cleaning of the turbine and generator inlet air filters and instrument actuation. The system dries and cools compressor bleed air.

Fuel Gas Module

Fuel gas is controlled with the fuel gas stop/ratio valve, gas control valve (GCV), gas splitter valve (GSV) and the gas transfer valve (GTV) assemblies. The stop/ratio valve and the GCV work in conjunction to regulate the total flow to the gas turbine and the GSV and GTV are used to control the distribution of the fuel flow delivered to the GE DLNI combustion chambers. Servo valves, controlled from the TCS control panel, actuate the gas system valves. The system is designed to deliver natural gas fuel at the correct pressure and flow rates to meet all starting, acceleration and loading requirements of gas turbine operation.

The following major components comprise the off-base fuel gas system:

- Gas Strainer
- Gas flow meter (corrected)
- Block valves
- Electronic flow control valves
- Electronic and local instrumentation

Fuel gas from the off-base supply system passes through the strainer. The fuel gas flow is controlled by the block valves and electronic control valves before passing to the distribution manifolds and combustion systems. The position of these valves is servo-controlled by electrical signals from the TCS position feedback signals

A flow meter measures fuel gas consumed by the gas turbine. The control valves are activated by the turbine control system to provide the amount and distribution of fuel required by the turbine for a given load or speed. The block valves shut off fuel flow to the turbine when necessary.

Packaged Electrical and Electronic Control Center (PEECC)

A control module for each gas turbine is provided to minimize field installation. The control module is designed to accommodate the turbine control system, motor control center (MCC), lighting/distribution transformer, misc. electrical panels, battery system, and the Generator Control System. The module is supplied with an HVAC system and ceiling mounted fluorescent lighting fixtures.

- **480V MCC**

A 480V motor control center, located in the PEECC, serves the gas turbine generator. This includes the 480 VAC and 120 VAC and 120 VDC distribution panels.

- **Batteries System and UPS**
125 VDC batteries with two chargers, for reliability. The battery charger maintains the station batteries in a fully charged condition. The uninterruptible Power Supply (UPS) provides power for plant control system backup and protection.
- **Turbine Control System**
GE Mark VI Speedtronic Turbine Control System (TCS) that provides operating and controls sequencing for the safe operation and control of the package. The TCS is located inside the Packaged Electrical and Electronic Control Center (PEECC) and is rated for an indoor, non-hazardous environment.

Starting of the gas turbine is accomplished using a closed loop process of temperature and/or speed control for an electrically driven torque converter system for consistent and reliable starts. Bumpless transitions between start, temperature, and speed PID's minimizes wear and reduces maintenance requirements of the package. Temperature and speed rate control during startup allow the turbine to warm up to the manufacturer's specifications.

Generator output controls offer multiple modes of operation. User selectable modes allow for operation of gas turbine on isolated grids. Manual, Megawatt, and Frequency modes are easily selected through the appropriate screens of the Human Machine Interface (HMI).

Balance of Plant Equipment

Mechanical Systems

- **Lube Oil Demister**
R.K. Chase mist eliminator system.
- **Fuel Gas Heater**
500 kW Watlow heater capable of increasing the temperature of the gas 50°F to meet the superheat requirement.
- **Fuel Gas Scrubber**
National Filtration System vertical dry scrubber knock out drum that utilizes centrifugal action to achieve last stage removal of solids and entrained liquids. The capacity of the scrubber is 22,100 scfm.
- **Cooling Water Module**
The cooling water system provides the cooling requirements for the lubricating oil, turbine support legs and flame detectors. The major equipment includes an expansion tank, an air cooled heat exchanger and two circulating pumps. The system utilizes a coolant consisting of a solution of 50% ethylene glycol in demineralized water.

Bailiff Enterprise's 178 gallon expansion tank is open to the atmosphere to allow for coolant expansion due to increases in ambient temperature. Ecodyne forced draft air heat exchanger designed to supply coolant at a temperature not to exceed 125°F.

Two 75 hp Goulds Pumps, 100% capacity, rated at 967 gpm.

- **Carbon Dioxide Fire Extinguishing System**
The carbon dioxide (CO₂) fire protection system supplied by Chemtron for GT fire protection is designed to reduce to an acceptable level the risk of a fire developing within the gas turbine that could result in damage to the plant and/or possible loss of life.

The system consists of the following major components that are located both on base and off base:

- 1) CO₂ tank system
- 2) Discharge pipes and nozzles
- 3) Pilot cylinder and solenoid valve
- 4) Isolating valves and limit switches
- 5) Fire (heat) detectors
- 6) Pressure switches

CO₂ is supplied to a distribution system that conducts the extinguishant through pipes to discharge nozzles located in the various compartments of

the gas turbine.

The solenoid valve that opens the CO₂ tank and initiates the discharge is located on the skid. This solenoid valve is automatically actuated by the fire panel when it receives an electrical signal from the heat-sensitive fire detectors that are strategically located in the various compartments of the unit. The system may also be actuated manually in the event of an electrical power failure by means of a lever at the top of each CO₂ tank. Actuation of the system, either electrically or manually, will trip the gas turbine.

Within a few seconds after actuation, sufficient CO₂ flows from the initial is charge system into the compartment of the machine to rapidly build up to an extinguishing concentration. This concentration is maintained for a prolonged period of time by the gradual addition of more CO₂.

Exhaust Stack

92' Braden simple cycle exhaust stack with silencer panels and emissions monitoring

Electrical Systems

The electrical system is comprised of the generator and associated equipment necessary to supply power to its auxiliary electrical equipment and systems as well as deliver power to the switchyard.

Each of the generators generates electrical power at 13.8 kV, 3-phase, 60 Hz. The output of each will be connected to a generation bus via its own 15 kV class, vacuum type, metal clad, circuit breaker

Station service power will be supplied from the utility system by backfeed during plant start-up, shutdown, and maintenance periods. The station service power will be supplied at 480V, 3-phase from one of the two station service busses which are fed by the two station service transformers.

Each generator will be synchronized to the utility system by closing its respective 15 kV circuit breaker.

- **Power Distribution Center (PDC)**

The PDC contains various breakers and control equipment including: motor starters, motor management relay, and switchgear breakers for the MCCs located in the PEECC. Other equipment such as the heat trace panel, BOP MCC, UPS, and 125VDC power distribution are also in the PDC.

- **Auxiliary Transformers**

Two low voltage distribution transformers manufactured by Virginia Transformer, suitable for outdoor service, one rated at 13.8 kV/480V, 2341 KVA and one rated at 13.8 kV/4160V, 3000 KVA.

- **Generator Step-Up Transformer**

230 kV Ferranti Packard generator step-up (GSU) transformer, including appropriate protection. The GSU is rated at approximately 200 MVA. Its purpose is to step the 13.8 kV outputs of the generators up to 230 kV as required for interconnection to the utility transmission system.

- **Switchyard Equipment**

Includes an SF-6 breaker and air switch, CTs, PTs and appropriate relaying, protection and control equipment.

Commercial Terms

Gas Turbine Pricing

J Turbines is offering the four GE Frames 7EA units as-is, where-is at their current location:

- **US \$30,000,000 Each**
- **US \$120,000,000 Total (4)**

Pricing for Dismantlement & Transportation to Port of New Orleans

The price for the dismantlement and preparation for shipment of the (4) Frame 7EA machines and other balance of plant equipment at the Southaven plant as well as transportation to the Port of New Orleans is **US\$12,000,000.00**.

Payment

Payment is to be in the form of an irrevocable letter of credit in the amount of US\$ 132,000,000.00 issued by an International Bank and confirmed by a US Bank with terms acceptable to J Turbines. The terms of the letter of credit will require multiple drawdowns as follows:

- US\$52,800,000.00 Upon completion of inspection of the gas turbines at Southaven
- US\$52,800,000.00 Upon removal of the gas turbines from the Southaven site
- US\$19,800,000.00 Upon arrival of the Southaven equipment at the Port of New Orleans
- US\$6,600,000.00 Upon arrival of the Additional Balance of Plant Equipment at US Port

Validity

This proposal is valid for a period on 10 days.

Delivery:

These units are currently available for immediate purchase. Disassembly and transport to the New Orleans port can be completed in less than 60 days from date of contract and receipt of payment.

Because we do not know the locations in Venezuela of these sites, we have not included transportation in our price. Our price also excludes any import duties, fees and taxes.

Taxes & Levies:

The Contractor shall be exempt for any and all state and local import duties, levies, VAT, customs costs and taxes of any description on the sale price and for Power Plant' import into Venezuela and any importation of materials or parts required for the Power Plant startup and commissioning.

Warranty:

This price is "as is where is". J Turbines could provide a new unit warranty as an option based on the same terms as the standard GE new unit warranty with the condition that J Turbines constructs the plant(s), installs the units and provides O&M services in Venezuela.

Additional Balance of Plant Equipment Pricing (Optional)

In addition to the gas turbine units and related equipment, we understand that gas compression will be required to boost the available gas supply at the Venezuelan sites from 250 PSI up to the required supply pressure of 450 PSI. We are quoting the supply of gas compression which will be a combination of refurbished units we have in stock and additional units we can supply on an expedited basis to meet your installation schedule.

(2) Sets of Gas Compressors each set rated to provide the required pressure and flow to operate (2) Frame 7EA machines at full rated load with (1) standby compressor for use during maintenance of the primary compressors. Price for each set of compressors to handle two (2) Frame 7EA machines is **US\$2,750,000.00** or a total of **\$5,500,000.00**. Delivery is sixty (60) days from receipt of letter of credit and down payment

We are also quoting four (4) generator step-up transformers which will take the generator output voltage of 13.8 KV up to the required 115 KV transmission voltage in Venezuela.

Four (4) 13.8 KV to 115 KV Transformers each rated at 115 MVA to handle the full rated output of each Frame 7EA gas turbine generator. Price for each transformer FOB Port of Houston is **US\$2,850,000** or a total for four (4) units is **US\$11,400,000.00**. Delivery is four (4) months from receipt of letter of credit and down payment.

J Turbines will provide a one year warranty on the gas compression equipment and generator step-up transformers described above.

Because we do not know the locations of these sites in Venezuela, we have not included transportation in our price. Our price also excludes any import duties, fees and taxes.

Dual Fuel Conversion (optional)

In addition to the proposal we are pleased to offer a quotation for the addition of Dual Fuel Capability to each of the four (4) Frame 7EA plants. This will include all engineering, material, and labor to add internal and on-engine hardware as well as internal package hardware, piping and valves

Price for the GT Engine / Package Modifications **\$3,000,000.00 each**

Typical Performance Characteristic Curves

General Electric Model PG7121EA Gas Turbine

Estimated Performance - Configuration: DLN Combustor

Compressor Inlet Conditions 59 F (15 C), 60% Relative Humidity

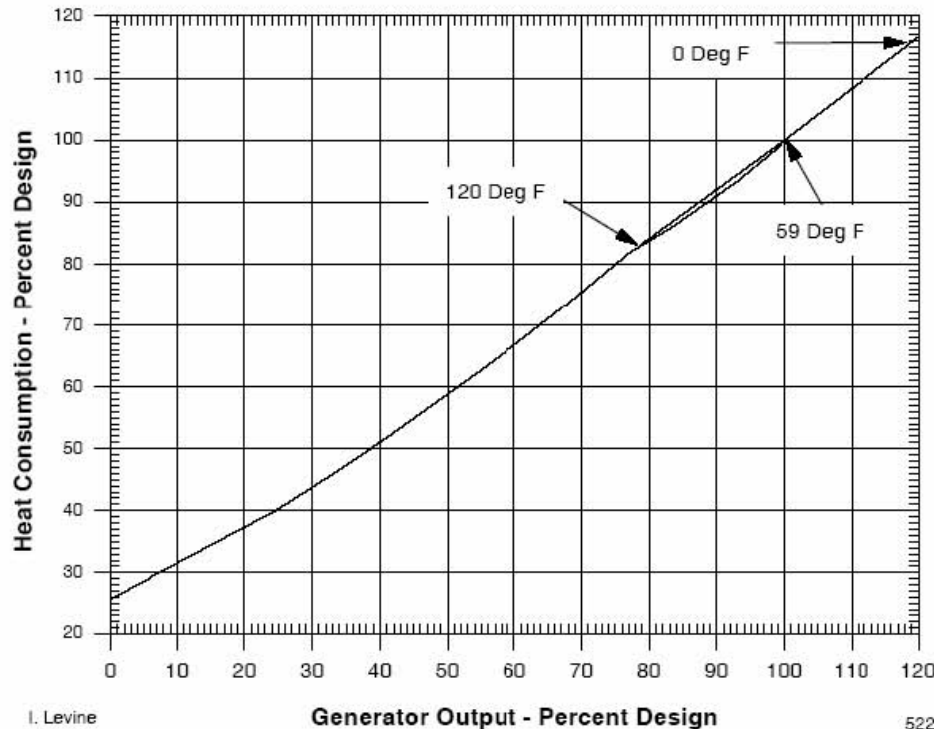
Atmospheric Pressure 14.7 psia (1.013 bar)

Fuel:			Natural Gas	Distillate
Design Output	kW		84360	82890
Design Heat Rate (LHV)	Btu/kWh (kJ/kWh)		10480 (11050)	10570 (11150)
Design Heat Cons (LHV)	Btu/h (kJ/h)x10 ⁶		884.1 (932.5)	876.1 (924.2)
Design Exhaust Flow	lb/h (kg/h)x10 ³		2361 (1071)	2368 (1074)
Exhaust Temperature	deg. F (deg. C)		998 (536.7)	999 (537.2)
Load			Base	Base

Notes:

- Altitude correction on curve 416HA662 Rev A.
- Ambient temperature correction on curve 522HA283 Rev 2.
- Effect of modulating IGV's on exhaust temperature and flow on curve 522HA284 Rev 2.
- Humidity effects on curve 498HA697 Rev. B - all performance calculated with a constant specific humidity of .0064 or less as not to exceed 100% relative humidity.
- Plant Performance is measured at the generator terminals and includes allowances for the effects of inlet bleed heating, excitation power, shaft driven auxiliaries, and 3.5 in H₂O (7.29 mbar) inlet and 5.5 in H₂O (13.70 mbar) exhaust pressure drops and a DLN Combustor.
- Additional inlet and exhaust pressure loss effects:

	% Effect on		Effect on	
	Output	Heat Rate	Exhaust Temp.	
4 in Water (10.0 mbar) inlet	-1.40	0.42	1.9F (1.0C)	
4 in Water (10.0 mbar) exhaust	-0.42	0.40	1.8F (1.0C)	



I. Levine
8/17/98

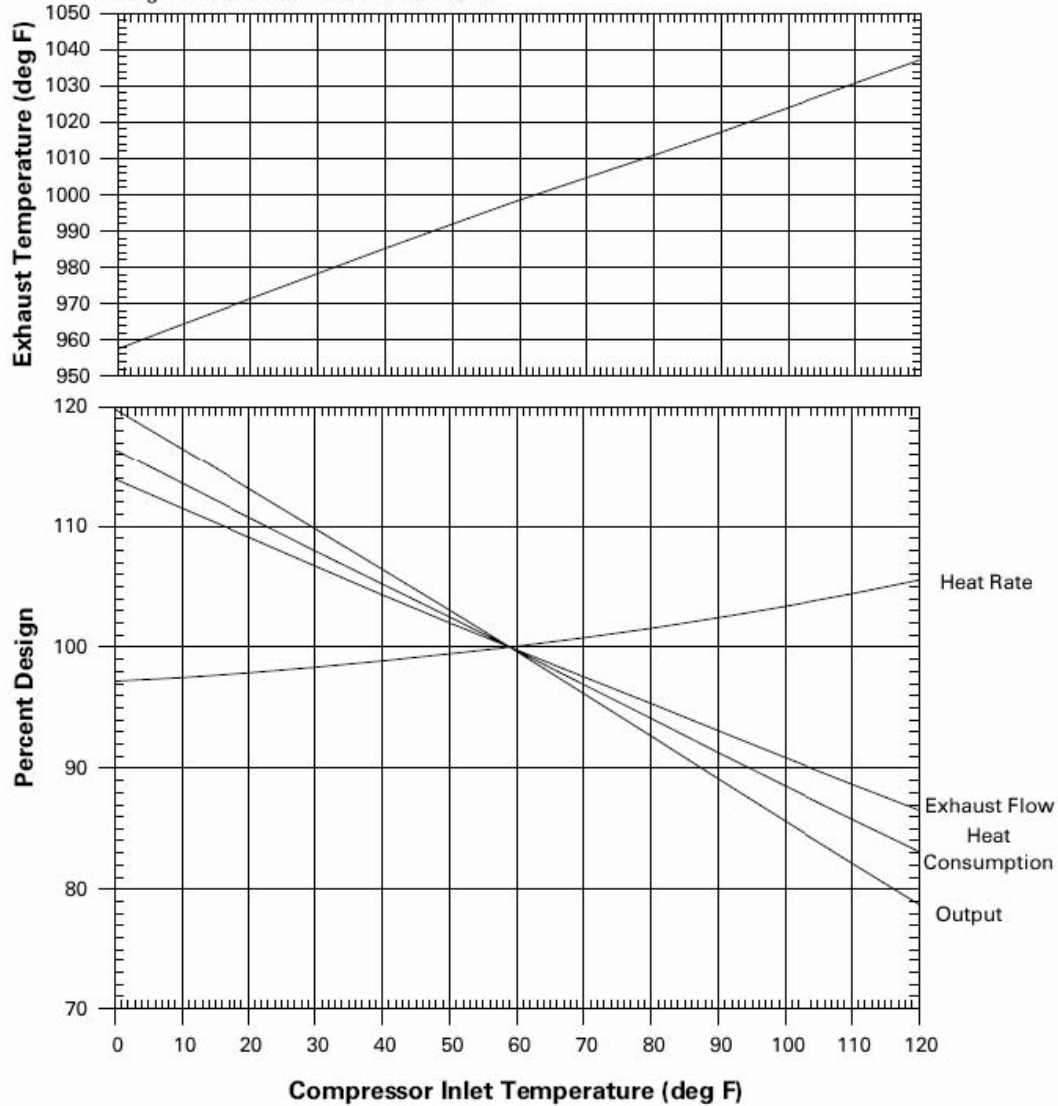
Generator Output - Percent Design

522HA282
Rev - 2

GENERAL ELECTRIC MODEL PG7121EA GAS TURBINE

**Effect of Compressor Inlet Temperature on
Output, Heat Rate, Heat Consumption, Exhaust Flow
And Exhaust Temperature at Base Load and 100% speed.**

Configuration: DLN Combustor
Fuel: Natural Gas
Design Values on Curve 522HA282 Rev 2



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8/17/98

522HA283
Rev - 2

GENERAL ELECTRIC MODEL PG7121EA GAS TURBINE**Effect of Inlet Guide Vane on Exhaust Flow and Temperature
As a Function of Output and Compressor Inlet Temperature**

Fuel: Natural Gas
Design Values on Curve 522HA282 Rev 2

